# **Product Overview**

Products for chemical fluid handling, water treatment and disinfection as well as digital solutions



#### Top products developed and manufactured in house

We develop and manufacture the high-quality ProMinent products in house. The high product stems from decades of engineering competence, our solid application knowledge and a continual willingness to innovate. We therefore invest continuously in research and development. ProMinent also has a high degree of vertical integration at its twelve production sites worldwide, including Heidelberg, guaranteeing quality and ensuring our independence from fluctuations in supplier markets.

#### Kind on the environment and your wallet

ProMinent offers environmentally-sound and economical solutions for your water treatment. Our technology allows fewer chemicals to be used in numerous processes. This cuts operating costs and protects the environment. In more than 100 countries, around 2700 employees in our own sales, production and service companies work hard to deliver fast and reliable service for every product, day in, day out. Because our position as a global market leader means a continuous commitment to excellent products and services and an obligation to think and act responsibly.

#### The right product for your application

The modular ProMinent range enables our customers in a wide range of industries to achieve high levels of safety and efficiency in their production processes, at all times and in any location. For us, customer proximity means working with you to find the right solution for your individual needs. Personal, practical advice and smooth project handling are as much a part of our offering as our worldwide customer service.

### Digital solutions

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#### Customer service

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### DULCONNEX – IIoT\* solution for digital fluid management

ProMinent's DULCONNEX is a cloud-based IIoT solution for digitally networking your system components. The DULCONNEX is based on robustly networked products that can be individually adapted to operating conditions. As all the components of a system are linked, metering pumps, disinfection systems, controllers and sensors can interact in an optimised manner – increasing process reliability and system efficiency.

\* Industrial Internet of Things



#### DULCONNEX Platform – Web-based IIoT platform for digital fluid management

DULCONNEX Platform is a web-based IIoT platform for digital fluid management. The web application provides simple access to all relevant system and process data regardless of location and thereby improves system availability. By continuously monitoring important parameters, process quality can be optimised and staff safety improved.



Our DULCONNEX Gateway enables all smart products to be connected to our web-based fluid management platform. Using a gateway

matched to the product ensures smooth and reliable operation. It reliably transmits SSL/TLS-encrypted system data to the DULCONNEX Cloud via a secure Wi-Fi connection.



**Digital solutions** 



#### DULCONNEX API – Data exchange and export

As an optional DULCONNEX function, ProMinent provides the DULCONNEX API programming interface. This is used to read out the raw data produced from the cloud and make it available for further processing.

#### DULCONNEX Blue – Mobile app for Android and iOS

The next generation of mobile product assistance from ProMinent – DULCONNEX Blue. The app allows the solenoid-driven metering pump gamma/ X to be conveniently controlled via Bluetooth. Other DULCONNEX-compatible products will be added shortly as part of continuous development of the app.



#### Data security



The architecture of DULCONNEX is already designed to achieve maximum security and reliably protect your data. For example, there is a systematic separation of user-specific data and measured values. In addition, all measured values are anonymised internally and the entire system is regularly inspected by professional IT security service providers for possible gaps in security.

### **DULCONNEX** fluid management – Benefits for you

### **DULCONNEX Platform**

- Information about various installation locations in "one" place
- Increased system availability and optimised process quality
- Complete history of measured values, parameters and events
- Remote monitoring of devices in potentially dangerous environments
- Plan servicing more efficiently and prepare for it more effectively

### **DULCONNEX API**

- Data integration in existing process control systems
- Data exchange with other digital external provider solutions
- Access to raw data from DULCONNEX-compatible devices and individual further processing

#### **DULCONNEX Blue – Mobile app**

- Reliable remote control of supported ProMinent products
- User-friendly operation by means of intuitive interface and multilingual displays (DE, EN, FR, ES, ... other languages are being planned)
- Live monitoring of device status and performance data from a safe distance
- Efficient commissioning by simply copying the configuration from one pump to other pumps



# Products supported as standard



#### Pumps

- Solenoid-driven metering pump gamma/ X
- Solenoid-driven metering pump gamma/ XL
- Motor-driven metering pump sigma X/sigma hygienic
- Peristaltic metering pump DULCOFLEX DFXa
- Peristaltic metering pump DULCOFLEX DFYa
- Peristaltic pump DULCOFLEX DF4a

#### Controller

- AEGIS II / SLIMFLEX 5a
- DULCOMETER diaLog DACb

#### Radar sensor

DULCOLEVEL

#### Water treatment and disinfection systems

- UV systems DULCODES LP/LP-PE/LP certified/LP F&B
- UV system DULCODES MP
- Chlorine dioxide systems Bello Zon CDKd/CDVd
- Chlorine dioxide system Bello Zon CDLb
- Electrolysis system CHLORINSITU IIa 60-300 g/h

#### Industrial standard signals via dedicated I/O modules

- Digital inputs (relays, with counters too)
- Analogue inputs (4...20 mA)



The DULCONNEX platform can be accessed at https://www.dulconnex.com/welcome.html. Don't hesitate to contact us for free trial access.

**Digital solutions** 

# The all-rounders: metering pumps and metering systems

Around 1.5 million ProMinent pumps are in use worldwide, delivering reliable, accurate performance under tough conditions. Our metering technology allows fewer chemicals to be used in numerous processes. For our customers, this means reduced costs, economical metering and environmental sustainability.

Our proven design principles guarantee a high standard of quality and precision. Sophisticated monitoring functions ensure reliability in operation. And minimal chemical consumption with optimum disinfection. Microprocessor technology allows the pumps to be controlled with accuracy. Interfaces integrate the pumps into a fully automated process.

Alongside individual components for metering liquids, we also supply complete metering systems. If requested, the entire system is supplied wired for use. Alternatively, the system can be installed and taken into operation on site by ProMinent technicians.

### How do metering pumps work?

Most metering pumps are oscillating displacement pumps (diaphragm and plunger pumps) or peristaltic pumps. With oscillating displacement pumps, an exactly defined volume of liquid is drawn into the displacement body on the reciprocal stroke and forced into the dosing line on the compression stroke.

The pump settings can be changed to achieve consistently accurate metering. With a peristaltic pump, an exactly defined volume is pumped by clamping and squeezing a hose. Liquid is drawn in again by raising the hose into a neutral position.



### Performance overview Find the right pump type in four steps

- Specify pump capacity in litres per hour [l/h]
- Specify back pressure in bar
- Find the intersection of these two values
- Select the pump type that lies nearest to it





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## Low-pressure metering pumps

Diaphragm metering pumps are available in capacities ranging from 0.74 to 80 l/h at a back pressure of 25 to 2 bar. To be able to meter almost any liquid chemicals, ProMinent uses a very extensive range of materials.



#### Solenoid-driven metering pump beta

Simple all-purpose solenoid metering pump for metering liquid media in water treatment and chemical processes: Cost-effective, protected against overload, can be adapted to signal transducers fitted.

Capacity range: 0.74 – 32 l/h, 25 – 2 bar



#### Solenoid-driven metering pump gamma/ X

Discover a metering pump that sets new standards in productivity, reliability and cost-effectiveness.

Capacity range: 2.3 – 45 l/h, 25 – 2 bar



#### Solenoid-driven metering pump gamma/ XL

gamma/XL is the big brother to gamma/X. It has the same intelligence and connectivity and extends the capacity range of the gamma/X.

Capacity range: 8 – 80 l/h, 25 – 2 bar

# Peristaltic metering pumps

Peristaltic metering pumps DULCOFLEX Control are used in a capacity range of between 10 ml/h and 410 l/h. They pump against a pressure of up to 8 bar. The incredible durability and broad chemical compatibility of the high-performance hoses used by ProMinent are particularly impressive.



#### Peristaltic metering pump DULCOFLEX DFXa

The peristaltic metering pump DULCOFLEX DFXa meters outgassing, viscous, abrasive or shear-sensitive media. Linear and reproducible metering ( $\pm$  1 %) is guaranteed with this peristaltic pump under all process conditions.

Capacity range: 6ml/h - 65 l/h, at up to 7 bar



#### Peristaltic metering pump DULCOFLEX DFYa

The valveless peristaltic metering pump DULCOFLEX DFYa guarantees precise, linear and reproducible metering in all process conditions. It meters outgassing, viscose, shear-sensitive media, possibly containing particles, with ease.

Capacity range: 5.1 l/h - 410 l/h, at up to 8 bar

# Motor-driven metering pumps for all capacity ranges

Motor-driven metering pumps need to be robust, reliable and able to run on their own without supervision. Metering pumps with mechanically actuated diaphragms can be used almost universally in low pressure ranges. And what about servicing? Minimal. Precision? Uncompromising. Value for money? The best.



sic guarantee excellent process reliability with their patented multi-layer safety diaphragm. The diaphragm metering pump offers a number of power end versions and is also suitable for use in areas at risk from explosion.

Capacity range: 50 – 420 l/h, 16 – 4 bar



for excellent process reliability. It offers a wide range of

power end designs, such as three-phase or 1-phase AC

motors, and is also suitable for use in areas at risk from

Capacity range: 17 – 144 l/h, 12 – 4 bar

Solenoid-driven metering pump sigma/ 3

The patented multi-layer safety diaphragm for excellent process reliability is just one feature of the extremely robust motor-driven metering pump sigma/ 3 Basic. It also offers a wide range of power end versions, such as three-phase or 1-phase AC motors, and is also suitable for use in areas at risk from explosion.

Capacity range: 146 - 1030 l/h, 12 - 4 bar

phragm

explosion.

#### The new sigma X family - reliable, smart and with scope for networking



metering pump that is setting new standards in terms of operating convenience, reliability and safety.

Capacity range: 21 – 117 l/h, 12 – 4 bar



Capacity range: 61 – 353 l/h, 16 – 4 bar



#### Motor-driven metering pump sigma X Control type sigma/ 3

The sigma Control type is a smart, flexible motor-driven metering pump that is setting new standards in terms of operating convenience, reliability and safety.

Capacity range: 182 – 1040 l/h, 12 – 4 bar



#### Motor-driven metering pump sigma Hygienic

The Hygienic Design version of the sigma diaphragm metering pump

is optimised in terms of dead space, features as few gaps as possible and has smooth, wetted surfaces for flexible and easy use in hygienically sensitive applications.

Capacity range: 25 – 1000 l/h, 10 – 4 bar

# Accessories for metering technology



#### Radar liquid level sensor DULCOLEVEL

DULCOLEVEL also improves your levels of health and safety at work. The measurements and sensor configuration are contactless, there is no contact with harmful media. ProMinent's measuring range covers tank volumes of between 30 and 1500 litres (IBCs) or any tanks with a maximum height of 5 metres.



The flow meter DulcoFlow reliably measures pulsating flows in the range above 0.03 ml/stroke based on the ultrasound measuring principle. The flow meter achieves maximum chemical resistance as all wetted parts are made of PVDF and PTFE.

Measures pulsating volumetric flows in the range of 0.03 to 10 ml/stroke



#### Suction lance with continuous level measurement

When combined with diaphragm metering pumps of the GMXa and GXLa product range as well as peristaltic pumps of the DFXa product range, the liquid level in tanks of up to 30 litres is measured and indicated on the pump display, allowing chemicals to be topped up in good time.



#### Drinking water injection valve

The ProMinent drinking water dosing valve is ideal for use in drinking water supplies.

The valve is designed in such a way that no microorganisms can form in inadmissible concentrations and no harmful substances can get into the water.

www.prominent.com

# Process metering pumps for all capacity ranges

There is no room for compromise in high-end applications in the petrochemical, oil and gas industries. Risks associated with the metering of toxic, corrosive and flammable liquids must be fully eliminated. Reliable metering pumps need to be able to withstand very high pressure levels and extreme temperatures. What could be a more obvious solution for very challenging applications than ProMinent cutting-edge technology?



#### Hydraulic diaphragm metering pump HYDRO HP2a, HP3a

As extremely robust hydraulic diaphragm metering pumps, the HYDRO/ 2 and HYDRO/ 3 meet the most exacting safety requirements. Their modular construction offers extremely good flexibility in terms of field of application, for example in the oil and gas industry.

 Capacity range: HYDRO 2 3 – 72 HYDRO 3 0 – 180

3 – 72 l/h, 100 – 25 bar 0 – 180 l/h, 100 – 25 bar

### Hydraulic diaphragm metering pump HYDRO HP4a

The HYDRO/ 4 is an extremely robust hydraulic diaphragm metering pump, which meets the most exacting safety requirements – it comes with a pressure relief valve and PTFE multi-layer diaphragm with diaphragm rupture warning system as standard. Its modular construction makes it extremely versatile.

Capacity range: 76 – 1450 l/h, 40 – 7 bar



68 – 2350 l/h, 397 – 11 bar

66 - 7400 l/h, 400 - 12 bar



The Orlita Evolution product range is designed to comply with API.

ty range.	спа	0 - 040 1/11, 21 - 0 041
	EF2a	6 – 540 l/h, 21 – 6 bar
	EF3a	320 – 2300 l/h, 16 – 12 bar
	EF4a	670 – 7400 l/h, bar



EF3a

EF4a

Plunger metering pump Orlita Evolution EP1a, EP2a

The Orlita Evolution plunger metering pumps EP1a and EP2a form an integrated product range with stroke lengths of 16 to 40 mm. A wide range of power end versions is available, including some for use in Zone 1 or Zone 2 areas at risk from explosion with ATEX certification.

5 – 540 l/h, 330 – 9 bar Capacity range: EP1a 5 - 540 l/h, 520 - 22 bar EP2a



#### Hydraulic diaphragm metering pump Orlita Evolution E1Sa

As an extremely robust hydraulic diaphragm metering pump, the ORLITA Evolution E1Sa meets the most exacting safety requirements.

It is characterised by its PTFE multi-layer diaphragm with integral diaphragm rupture warning

/signalling system and unique diaphragm position control.

Capacity range: 17 - 130 l/h, 260 - 30 bar



#### Hydraulic diaphragm metering pump Orlita MF

The hydraulic diaphragm metering pump Orlita MF offers reliable metering rates even under high pressure and has a modular construction, making it highly versatile. Thanks to its modular design, this pump is tailored to meet your requirements even at very high pump capacities.

Capacity range: up to 10,000 l/h, up to 400 bar



#### Hydraulic diaphragm metering pump Orlita MH

The diaphragm metering pump Orlita MH has a robust metal diaphragm. This permits precise pump capacities even at very high pressure. The Orlita MH has a modular construction and is therefore very flexible. A wide range of power end versions is available. Drives, power ends and dosing heads can be freely combined.

Capacity range: up to 380 l/h, up to 600 bar



#### Plunger metering pump Orlita PS

The high-performance plunger metering pump Orlita PS enables precise pump capacities even at maximum pressure and temperatures of up to +400 °C. The Orlita PS pump has a modular construction and is therefore very flexible.

Capacity range: up to 2800 l/h, up to 600 bar



#### Plunger metering pump Orlita DR

The plunger metering pump Orlita DR does not need valves and can therefore be operated within a broad stroke rate range. This makes it suitable for use with high-viscosity and extremely high-viscosity media of up to 106 mPas within a wide temperature range from -40 °C to 400 °C, for example in the food industry.

Capacity range: up to 280 l/h, up to 400 bar



Diaphragm pumps and plunger metering pumps MAKRO TZ

This range of metering pumps has a modular construction and offers an application-matched solution for every use.

Capacity range:
Diaphragm pump:
Plunger pump:

260 – 2100 l/h, 12 – 4 bar 8 – 1141 l/h, 320 – 11 bar



## Hydraulic diaphragm pumps and plunger metering pumps MAKRO/ 5

MAKRO/ 5 can also be expanded one module at a time and is another product range available as a diaphragm pump, hydraulic diaphragm pump or plunger metering pump, which can be used for higher capacity ranges.

Capacity range:

Hydraulic diaphragm pump: 450 – 6108 l/h, 25 – 6 bar Plunger metering pump: 38 – 6014 l/h, 320 – 6 bar



#### Hydraulic metal diaphragm metering pump Orlita MHHP

The metal diaphragm metering pumps Orlita MHHP are special pumps, which provide precise pump capacities even at maximum pressures of up to 3000 bar.

Capacity range: 3 – 11 l/h, 3000 bar

# Chemical transfer pumps

Chemical transfer pumps are used to pump liquids from tank A to tank B.

Different media have very different chemical properties so the feed pumps need different functional principles. Liquid and pump must be fully compatible. The same ProMinent standards of maximum diligence and quality are applied to every single task.



#### Eccentric screw pump Spectra

The eccentric screw pump Spectra meters liquid polyelectrolytes in concentrated and dilute form.

It can be used, for example, in waste water treatment or sludge dewatering.

Capacity range: 2.4 – 12,000 l/h, 12 – 3 bar



#### Centrifugal pump von Taine

The solenoid-coupled centrifugal pump von Taine for pumping liquid media works safely and reliably: liquid media are pumped leak-free.

• Capacity range: up to 22,500 l/h, delivery height up to 23.5 mWs



The field of application of DULCOTRANS depends on the chemical resistance of the materials used.

Pump capacity according to size 900, 2800 or 3750 l/h

liquid media.

Capacity range: up to 12,000 l/h,

delivery height up to 70 mWs

# Tanks

Standard tanks for chemical storage and transfer are a fixed element of the ProMinent range. However, if you have specific requirements ProMinent can also supply tanks customised to a wide range of specifications.



#### Rotary lobe pump ROTADOS

The compact rotary lobe pump pumps viscous and even abrasive media at up to 100 m<sup>3</sup>/h. It even provides a reversible pumping direction thanks to its valveless construction. Housing, plunger and seals are available in different materials to match the medium.

Capacity range: 25 – 100 m<sup>3</sup>/h, 10 – 4 bar



#### Dosing tanks and collection pans

PE tanks produced in a rotation process. Can be supplemented by ProMinent metering pumps, suction lances and stirrers. The stackable PE collection pans are available in matching sizes.

Useful capacity of 35 – 1500 l

In combination with chemical transfer pumps and peristaltic pumps, the tanks and collection pans are suited to metering tasks in many applications with virtually any conceivable pump capacity.

# Peristaltic pumps



+ spare parts & accessories

Peristaltic pumps DULCOFLEX are amongst the most adaptable pumps available from ProMinent. They are suitable for a very wide pump capacity range. The smaller pumps of types DF2 to DF4 have been specially designed for metering tasks in swimming pools, hot tubs or spa and wellness zones. The large peristaltic pumps DFBa, DFCa and DFDa are ideal for specific tasks using maximum pump capacities and pressures in the laboratory and in industry. All models are based on a simple operating principle and are extremely safe and easy to use.



#### Peristaltic pump DULCOFLEX DF2a

The peristaltic pump DULCOFLEX DF2a meters chemicals functionally, cost-effectively and quietly – ideal for use in swimming pools, hot tubs and in spa and wellness facilities.

Capacity range: 0.4 – 2.4 l/h, 1.5 bar



#### Peristaltic pump DULCOFLEX DF4a

The peristaltic pump DULCOFLEX DF4a for metering flocculants and active carbon treats water precisely and accurately. It is ideal for use in swimming pools, hot tubs or spa and wellness facilities. An operating pressure up to 4 bar is possible.

Capacity range: 0.35 - 12 l/h, 4 - 2 bar



#### Peristaltic pump DULCOFLEX DFBa

The peristaltic pump DULCOFLEX DFBa (designed as a low-pressure pump) is suitable for metering the smallest volumes in laboratories.

Capacity range: up to 649 l/h, 8 bar



#### Peristaltic pump DULCOFLEX DFDa

The peristaltic pump DULCOFLEX DFDa is designed for maximum

pump capacities and high pressures and wins customers over with its very smooth nature and long service life. It is fitted with shoes and fabric-reinforced hoses – perfect for industrial use.

Capacity range: up to 15,000 l/h, 15 bar



#### Peristaltic pump DULCOFLEX DFCa

High pump capacities are not a problem with the peristaltic pump DULCOFLEX DFCa. It is also equipped with rollers and fabric-reinforced hoses for industrial use.

Capacity range: up to 8900 l/h, 8 bar

# Metering systems DULCODOS

The standard metering systems DULCODOS are the result of years of application-based development work at ProMinent. After all, you don't have to reinvent the wheel every time. With ProMinent you can reduce your costs by choosing carefully designed complete solutions.



Metering system DULCODOS universal mini PE

The metering system DULCODOS universal mini (PE) combines reliable standard components, tailored precisely to your needs, in the most compact space.

 Up to 75 l/h (10 – 2 bar) pump volume depending on the pump selected (up to two solenoid-driven metering pumps)



#### Metering system DULCODOS universal DSUa

The metering system DULCODOS universal combines carefully selected standard components with your chosen solenoid-driven metering pump. This is a convenient method for the reliable metering of liquid chemicals.

 Up to 75 l/h (10 – 2 bar) pump volume depending on the pump selected (up to two solenoid-driven metering pumps)



#### Metering system DULCODOS modular DSKa

The ready-wired modular metering system DULCODOS modular is used for the ultra-precise metering of chemicals. It is modular in design and can be flexibly used in a wide range of applications.

 Metering rate: 40 – 1000 l/h depending on the pump selected (1 x motor-driven metering pump)



#### Metering system DULCODOS panel DSWb

The ready-wired modular metering system DULCODOS panel is used for the ultra-precise metering of chemicals. Maximum flexibility in pump selection and assembly frame dimensions.

 Metering rate: 40 – 1000 l/h depending on the pump selected (up to two metering pumps; solenoid as well as motor-driven pumps)



#### Metering system DULCODOS Customized Solutions

The DULCODOS Customized Solutions combines process reliability and customer-specific metering tasks. Our experts handle the system engineering for your tailor-made application solution.



#### Metering system DULCODOS eco DSBa

For storing and metering liquid chemicals. The metering system can be easily, quickly and flexibly adapted to your metering task using a selection system (identity code) and can be combined with almost any ProMinent metering pump.



#### Metering system DULCODOS Ammonia

Metering system DULCODOS Ammonia for the low-odour and safe handling of ammonia solution. For a stable pH value and reduced corrosion in the vapour system.



To keep water consumption as low as possible, industry and the public sector have to treat and reuse water thereby preserving resources. Water treatment is incredibly simple and user-friendly when using our intelligent measuring and control technology. Achieving the desired water quality requires certain values, such as pH, conductivity and chlorine, to be monitored continuously. The sensors developed and manufactured in house at ProMinent measure with precision and reliability.

#### Manufacturing many components in house ensures good quality

Every year, we manufacture more than 150,000 high-quality sensors at ProMinent sites. Our high degree of vertical integration distinguishes us. It extends from in-house production of components and electronic parts to final assembly and quality checks on the finished products. Glass and plastic parts, which are used to produce electrochemical sensors and controllers, are manufactured at three European production sites with in-house glass blowing.

#### The complete solution for your processes

ProMinent is therefore a provider of complete solutions for optimum metering of liquids: from reliable pump capacity and the correct measurement of all relevant parameters to precise process control.





# Sensor technology

Monitoring a limit value or building a closed control circuit is routine with our sensors – and the same can be said for a huge number of measurement applications. The DULCOTEST product family is application-based and ensures precise measurement of a wide range of values. These measured values are delivered in real time and can be flexibly connected to the various process interfaces via bypass, immersion or in-built fittings.

### Selection guide for DULCOTEST pH sensors

Sensor type	Applications	Remarks	Max. temperature / max. pressure	Loading with parti- cles/solid matter in the application
PHES	Drinking water, swimming pool water		60°C / 3 bar	None to low levels
PHEK	Swimming pool water, aquariums	Plastic sensor shaft for increased safety when handling; e.g. end customers in the private swimming pool sector	60°C / 3 bar	None to low levels
PHEP/PHEPT	Drinking water, swimming pool water, process water	PHEPT with integrated temperature sensor	80°C / 6 bar	None to low levels
PHED	Process water, electroplating	Chemically contaminated water, e.g. Cr6+, CN		None to low levels
PHEN	Chemically contaminated water Water with low conductivity $\geq 50\ \mu\text{S/cm}$	Reference electrolyte is introduced into the sensor using external bottles and can be topped up	80°C / no overpressure	None to low levels
PHER	Industrial and public waste water, cooling towers	Dirt-repellent PTFE diaphragm	80°C / 6 bar	Low to medium levels
PHER-DJ	Reverse osmosis (conductivity ≥ 10 µS/cm), acid and alkaline gas scrubbers (without fluoride, HF) General applications with chemical contamination, which may attack the reference system	Dirt-repellent PTFE diaphragm and a double junction to protect the reference system	80°C / 6 bar	Low to medium levels
PHEI	Industrial and public waste water, cooling towers	Long service life thanks to large quantities of reference electrolyte, double junction and large PTFE diaphragm 3/4" NPT screw-in thread	80°C / 6 bar	Low to medium levels
PHEX	Suspensions, sludge, emulsions	Open ring diaphragm	25°C / 16 bar and 100°C / 6 bar	Medium to high levels
PHEF	Media containing fluoride at low pH values; e.g. etching solutions containing fluoride in electroplating	Special pH glass with increased resistance to HF	50°C / 7 bar	Low to medium levels
PHEF-DJ	Media containing fluoride at low pH values; e.g. gas scrubbers used to scrub gases containing fluoride	Special pH glass with increased resistance to HF	60°C / 6 bar	Low to medium levels
PHEP-H	Process water with high pH values (> pH 12)	Special pH glass with increased resistance to high pH values	80°C / 6 bar	None to low levels

The selection guide for pH and ORP potentiometric sensors starts with the properties of the medium to be measured and the pertinent process conditions and delivers the optimum sensor type for the particular application.

### Selection guide for DULCOTEST ORP sensors

Sensor type	Applications	Remarks	Max. temperature / max. pressure	Loading with parti- cles/solid matter in the application
RHES Pt	Drinking water, swimming pool water		60°C / 3 bar	None to low levels
RHES Au	Swimming pool water	ORP sensors with gold electrodes are not susceptible to hydro- gen, which is produced through the generation of chlorine by open electrolysis systems. What's more, gold electrodes are well suited to ozone applications.	60°C / 3 bar	
RHEK Pt	Swimming pool water, aquariums	Plastic sensor shaft for increased safety when handling; e.g. end customers in the private swimming pool sector	60°C / 3 bar	None to low levels
RHEKL Pt	Swimming pool water, aquariums	Two diaphragms mean that horizontal installation is possible	60°C / 3 bar	None to low levels
RHEP Pt	Drinking water, swimming pool water, process water		80°C / 6 bar	None to low levels
RHEP Au	Drinking water, swimming pool water, process water	ORP sensors with gold electrodes are not susceptible to hydro- gen, which is produced through the generation of chlorine by open electrolysis systems. What's more, gold electrodes are well suited to ozone applications.	80°C / 6 bar	None to low levels
RHEN Pt	Chemically contaminated water Water with low conductivity ≥ 50 µS/cm	Reference electrolyte is introduced into the sensor using external bottles and can be topped up	80°C / no overpressure	None to low levels
RHER Pt	Industrial and public waste water, cooling towers	Dirt-repellent PTFE diaphragm	80°C / 6 bar	Low to medium levels
RHER-DJ	Reverse osmosis (conductivity ≥ 10 µS/cm) General applications with chemical contamination, which may attack the reference system	Dirt-repellent PTFE diaphragm and a double junction to protect the reference system	80°C / 6 bar	Low to medium levels
RHEIC	Industrial and public waste water, cooling towers	Long service life thanks to large quantities of reference electrolyte, double junction and large PTFE diaphragm 3/4" NPT screw-in thread	80°C / 6 bar	Low to medium levels
RHEX	Suspensions, sludge, emulsions	Open ring diaphragm	25°C / 16 bar and 100°C / 6 bar	Medium to high levels

### Selection guide for amperometric sensors

Measured variable	Applications	Graduated measuring ranges	Connection to DULCOMETER	Sensor type
Free chlorine	Drinking water, swimming pool water	0.01 – 100 mg/l	D1C, DAC	CLE 3-mA-xppm, CLE 3.1-mA-xppm
Free chlorine	Process water and waste water	10 – 200 mg/l	D1C, DAC	CLR 1-mA
Free chlorine	Drinking water, swimming pool water	0.01 – 10 mg/l	DULCOMARIN	CLE 3-CAN-P-xppm, CLE 3.1-CAN-P-xppm
Free chlorine	Swimming pool water, unpolluted drinking and pro- cess water, in situ electrolysis (without diaphragm), in the event of film formation with hydrodynamic cleaning	0.02 – 10 mg/l	D1C, DAC, AEGIS II, AEGIS X	CLO 1-mA-xppm
Free chlorine	Swimming pool water, unpolluted drinking and pro- cess water, in situ electrolysis (without diaphragm), in the event of film formation with hydrodynamic cleaning	0.01 – 10 mg/l	DULCOMARIN	CLO 1-CAN-P-xppm
Free chlorine	Hot water up to 70 °C (legionella), in situ electrolysis, in the event of film formation together with hydrody- namic cleaning	0.02 – 2 mg/l	D1C, DAC, AEGIS II, AEGIS X	CLO 2-mA-2ppm
Free chlorine	Drinking water, swimming pool water	0.01 – 50 mg/l	DMT	CLE 3-DMT-xppm
Free chlorine	Drinking water, swimming pool water	0.05 – 5 mg/l	COMPACT	CLB 2-µA-xppm
Free chlorine	Drinking water, swimming pool water	0.05 – 5 mg/l	COMPACT	CLB 3-µA-xppm
Free chlorine	Cooling water, process water, waste water, water with higher pH values (stable); seawater (free chlorine exists as bromine)	0.01 – 10 mg/l	D1C, DAC, AEGIS II, AEGIS X	CBR 1-mA-xppm
Total available chlorine / free chlorine	Swimming pool water with organic chlorine disinfect- ants and in-situ electrolysis (without diaphragm)	0.02 – 10 mg/l	D1C, DAC, AEGIS II, AEGIS X	CGE 3-mA-ppm
Total available chlorine / free chlorine	Swimming pool water with organic chlorine disinfect- ants and in-situ electrolysis (without diaphragm)	0.01 – 10 mg/l	DULCOMARIN	CGE 3-CAN-P-xppm
Total chlorine	Drinking water, process water and waste water	0.01 – 20 mg/l	D1C, DAC, AEGIS II, AEGIS X	CTE 1-mA-xppm
Total chlorine	Drinking water, process water and waste water	0.01 – 10 mg/l	DMT	CTE 1-DMT-xppm
Total chlorine	Drinking water, process water and waste water	0.01 – 10 mg/l	DULCOMARIN	CTE 1-CAN-P-xppm
Combined chlorine	Swimming pool water	0.02 – 2 mg/l	DAC	CTE 1-mA-2 ppm + CLE 3.1-mA-2 ppm
Combined chlorine	Swimming pool water	0.01 – 10 mg/l	DULCOMARIN	CTE 1-CAN-P-xppm + CLE 3.1-CAN-xppm
Total available bromine	Cooling water, waste water, swimming pool water, spa pool water, bromine with BCDMH	0.01 – 10 mg/l	D1C, DAC	BCR 1-mA (replaces earlier type BRE 1)
Total available bromine	Cooling water, swimming pool water, spa pool water with organic or inorganic bromine compounds	0.02 – 10 mg/l	DULCOMARIN	BRE 3-CAN-10ppm
Free and combined bromine	Cooling water, process water, waste water, water with higher pH values (stable); seawater	0.02 – 20 mg/l	D1C, DAC, AEGIS II, AEGIS X	CBR 1-mA-xppm
Free and combined bromine	Cooling water, process water, waste water, water with higher pH values (stable); seawater	0.02 – 20 mg/l	DULCOMARIN	CBR 1-CAN-P-10 ppm
Chlorine dioxide	Drinking water	0.01 – 10 mg/l	D1C, DAC	CDE 2-mA-xppm
Chlorine dioxide	Bottle washing system	0.02 – 2 mg/l	D1C, DAC	CDP 1-mA-xppm
Chlorine dioxide	Hot water up to 60 °C, cooling water, waste water, irrigation water	0.01 – 10 mg/l	D1C, DAC, DULCOMARIN	CDP 1-mA-xppm, CDR 1-CAN-xppm
Chlorite	Drinking water, washing water	0.02 – 2 mg/l	D1C, DAC, DULCOMARIN	CLT 1-mA-xppm, CLT 1-CAN-xppm
Ozone	Drinking water, swimming pool water	0.02 – 2 mg/l	D1C, DAC	OZE 3-mA-2 ppm
Ozone	Process water, cooling water	0.01 – 10 mg/l	D1C, DAC	OZR 1-mA-xppm
Dissolved oxygen	Clarification plant aeration tanks, fish farming, drinking water, surface water	0.1 – 20 mg/l	D1C, DAC	DO 3-mA-xppm
Dissolved oxygen	Clarification plant aeration tanks	0.1 – 10 mg/l	D1C, DAC	DO 2-mA-xppm
Peracetic acid	CIP (cleaning in place), aseptic foodstuff filling	1 – 2000 mg/l	D1C, DAC, AEGIS II, AEGIS X	PAA 1-mA-xppm
Peracetic acid	Waste water, low concentrations	0.02 – 20 mg/l	D1C, DAC	PAA 2-3E-mA-xppm
Hydrogen peroxide	Clear water, fast control	1 – 2000 mg/l	DAC	PEROX-H2.10
Hydrogen peroxide	Process water, swimming pool water	20 – 2000 mg/l	D1C, DAC	PER1-mA-2000 ppm
Hydrogen peroxide	Swimming pool water, plant irrigation water, low concentrations	0.2 – 500 mg/l	D1C, DAC	PEROX H-3E-mA-xppm

#### **Overview of sensors**



#### Potentiometric sensors DULCOTEST

From simple applications in water treatment through to industrial process applications under critical conditions, DULCOTEST pH and ORP sensors fulfil all measurement tasks.



#### Sensor Bypass Armature Modular BAMa

ProMinent sensors for water treatment can be found in the modular bypass armature BAMa, which is simply installed in a bypass of the main process line. It is available in various variants, each perfectly designed for special water treatment applications – from drinking water, water for the pools & wellness sector to industrial water.



## Amperometric sensors with analogue output DULCOTEST

The amperometric sensors in the DULCOTEST range deliver selective and precise measured

values in real time for a very wide range of disinfectants for all important disinfectants and oxidising agents used in water treatment.



The innovative sensor series with CAN bus compatibility enables data storage and bidirectional communication with the measuring and control instrument.







Sensors for electrolytic conductivity

Conductivity sensors for optimum process integration: DULCOTEST sensors meet a wide range of measuring requirements and allow the best solution to any given measuring task to be achieved.

Graduated measuring ranges 0.01 µS/cm – 2000 mS/cm



#### **Turbidity sensors**

Turbidity measurements with DULCO turb C: compact measuring instruments that use light scatter to measure turbidity, with a large measuring range and different designs to comply with ISO and EPA standards. Available with or without automatic cleaning.

Measuring ranges 0 - 1000 NTU

# Measuring and control technology

### Selection guide

The selection guide for the measuring and control technology DULCOMETER is divided into tables and applications to help you find the correct solution for your application at a glance.

Function	DACb	Compact	D1Cb	D1Cc
Measured variables				
рН				
ORP				
Chlorine		100 B		
Chlorine dioxide				
Chlorite				
Bromine			•	
Conductive conductivity				
Inductive conductivity		100 A		
Conductivity via mA	•			
Peracetic acid	•			
Hydrogen peroxide	•			
Ozone	•			
Dissolved oxygen	•		•	
Fluoride			-	-
0/420 mA standard signal general measured variables			•	
Power supply				
100 - 240 V AC				
24 V DC				
Method of installation, o	degree of protection			
Wall mounted IP 65				
Mounted on control panel IP 54 1/4 DIN				•
Combination housing (wall mounting, control panel mounting, pillar assembly) IP 67, IP 54	•	•		
Measurement				
Number of measuring channels	2 or 3	1	1	1
Sensor monitoring for pH		100 B	100 B	•
Temperature compensation for pH	•	•	•	•
Temperature compensation for conductivity	•		•	
pH compensation for chlorine	100 B			
Control				
PID controller		100 B		•
Monodirectional controller (e.g. with pH acid or alkali)			•	
Bidirectional controller (e.g. with pH acid or alkali)	•			•

Measuring and control instruments from ProMinent are adapted to the relevant application in virtually every process . They are available in different performance classes and can be integrated in every process environment.



#### **Transmitter DULCOMETER DMTa**

The transmitter DULCOMETER DMTa converts the sensor signals from pH, ORP value, chlorine concentration and conductivity into an interference-insensitive 4 - 20 mA analogue signal. Flexible, safe and always the optimum resolution of measured value.



#### Controller DULCOMETER Compact

As a controller in water analysis, the DULCOMETER Compact is the right controller for control tasks that require only one-way control.



#### Controller DULCOMETER D1Cb/D1Cc

The controller DULCOMETER D1Cb/D1Cc can be used for control tasks in drinking water treatment, waste water treatment and many other areas. Safe, convenient and clear thanks to the large illuminated graphic display, plain text operating menu and pH sensor monitoring.



#### Controller DULCOMETER diaLog DACb

The controller DULCOMETER diaLog DACb is our compact all-rounder for water analysis.

With its specially designed functionalities, e.g. processing of interference variables and switchover of control parameters, it closes the control circuit between DULCOTEST sensors and ProMinent<sup>®</sup> metering pumps.

### Selection guide

The selection guide for controllers suited to cooling tower applications provides an overview of the most important functions.

Bleeding   Conductive conductive dependent (if a mA)   Image: Conductive conduct	Function	AEGIS X	AEGIS II	SlimFLEX 5a	AEGIS S
Bleeding   Conductive conductive dependent (if a mA)   Image: Conductive conduct					
Conductive conductive vaperadent (kin mA) + + +   Inductive conductive vaperadent (kin mA) + + +   Atternatively, dependent on the volume of vater added + + +   Biocide metering Presely configurate Vol 2 per cooling to the valer added Up to 2 Up to 2   Biocide metering Dependent on time and/or measured value Dependent on time and/or measured value Dependent on time time value Dependent on time and/or measured value   Beed lock after time-controlled biocide metering + + + +   Beed lock after time-controlled biocide metering + + + +   Beed lock after time-controlled biocide metering + + + +   Atternatively, dependent on the bied value opening time + + + +   Atternatively, as a percentage based on a time base of 5 minutes + + + +   Atternatively, as a percentage based on a time base of 5 minutes 4-12 4 - -   Control of metering pumps and bleed dampers + + + -   Pulse frequency outputs for metaring pumps and bleed dampers + + + -   Control of metaring pumps - - - - <t< td=""><td>Number of cooling towers controlled</td><td>6</td><td>2</td><td>1</td><td>1</td></t<>	Number of cooling towers controlled	6	2	1	1
Inductive conductivity-dependent (via mA)+++Alternatively, dependent not the volume of vatur added+++++++Alternatively, dependent not the volume of vatur added++++++++Alternatively, as a percentage based on a time base of 5 minutesFreely configurableUp to 2 per cooling towerUp to 2Dependent on time and/or measured vatueDependent on time and/or measured vatueDependent on time and/or measured vatueDependent on time and/or measured vatueDependent on time and/or measured vatueDependent on time and/or measured vatueDependent on 	Bleeding				
Atternatively, dependent on the volume of water added   +   +   +   +     Atternatively, as a percentage based on a time base of 5 minutes   +   +   +   +     Biocide metering   Ip 2 percent on time base of 5 minutes   Ip 2 percent on time base of 5 minutes   Ip 2 percent on time base of 5 minutes   Dependent on time base of 5 minutes   Dependent on time base of 5 minutes   Ip 2 percent on time base of 5 minutes	Conductive conductivity-dependent		+	+	+
Attensitively, as a percentage based on a time base of 5 minutes   +   +   +   +   -     Biocide metering   Dependent on time and/or measured value	Inductive conductivity-dependent (via mA)	+	+		+
Biocide metering     Freely configurable     Up to 2 per cooling toward     Up to 2     Up to 2       Forced bleeding with timecontrolled blocide metering     Dependent on sing and/or measured ind/or measured value     Dependent on sing and/or measured value     Dependent on and/or measured intervalue     Dependent on time and/or measured value       Bleed lock after timecontrolled blocide metering     +     +     +     +       Metering of chemicals (inhibitors, dispersants)     Freedy configurable     Up to 4     Up to 2     Up to 2       Contact water meter-controlled     +     +     +     +     +       Alternatively, dependent on the bleed value opening time     +     +     +     +     +       Alternatively, as a percentage based on a time base of 5 minutes     +     +     +     +     -     -       Control of metering pumps and bleed dampers     +     +     +     -     -       Changeuoney outputs for metering chemicals     4-12     4     -     -     -       Changeuoney outputs for metering pumps     3-9     2     2     1     -       Changeuoney outputs for matering pumps	Alternatively, dependent on the volume of water added	+	+	+	+
Label of metering     Dependent on time and/or measured value     Option 2     Option 2     Option 2       Forced bleeding with time-controlled bloode metering     Dependent on time and/or measured value     Dependent on time and/or measured value     Dependent on time and/or measured value     Dependent on time and/or measured value     Dependent on time and/or measured value     Dependent on time and/or measured value     Dependent on time and/or measured value     <	Alternatively, as a percentage based on a time base of 5 minutes	+	+	+	-
Encode bleeding with timer-controlled blockle metering     Dependent on time and/or measured walke     Dependent on time and/or measured value       Bleed lock after timer-controlled blockle metering     +     +     +     +       Metering of chemicals (inhibitors, dispersants)     Freedy configurable     Up to 4     Up to 2     Up to 2       Control water meter-controlled     +     +     +     +     +       Alternatively, dependent on time base of 5 minutes     +     +     +     +     +       Control of metering pumps and bleed dampers     -     -     -     -     -       Pulse frequency outputs for metering chemicals     4-12     4     -     -     -       Changeower control dudu riels, with power supply, for controlling at bleed damper or metering pumps     4-9     2     2     1     -       Changeower control dudu riels, with power supply. For controlling metering pumps     3-9     3     3     4     -     -     -	Biocide metering	Freely configurable		Up to 2	Up to 2
Metering of chemicals (inhibitors, dispersants)Freely configurableUp to 4Up to 2Up to 2Contact water meter-controlled++++Alternatively, dependent on the bleed valve opening time++++Alternatively, dependent on the bleed valve opening time+++++Alternatively, dependent on the bleed valve opening time++++++Control of metering pumps and bleed dampers++++	Forced bleeding with timer-controlled biocide metering		and/or measured	time and/or measured	and/or measured
Contact water meter-controlled++++Alternatively, dependent on the bleed valve opening time++++++Alternatively, as a percentage based on a time base of 5 minutes++++-Control of metering pumps and bleed dampers++++-Pulse frequency outputs for metering pumps6.1244Changeove contact output telsy, with power supply, for controlling a bleed damper or metering pumps3.9334Changeove contact output relay, with power supply, for controlling a bleed damper or metering pumps3.9334Changeove contact output relay, with power supply, for controlling a bleed damper or metering pumps3.9334Changeove contact output relay, with power supply, for controlling metering pumps3.9334Changeove contact output relay, outputs of runteling metering pumps3.9334Changeove contact output relay, outputs of runteling metering pumps5.9334Changeove contact output relay, outputs of runteling metering pumps11111Changeove contact output relay, outputs of runteling pumps8-93342221Changeove contact output relay, outputs of runteling pumps111111111111111111111<	Bleed lock after timer-controlled biocide metering	+	+	+	+
Alternatively, dependent on the bleed value opening time+++Alternatively, as a percentage based on a time base of 5 minutes++++-Controlled via fluorescence sensor++++Control of metering pumps and bleed dampers++++Pulse frequency outputs for metering ghemicals4-124Changeover contact output relay, with power supply, for controlling a bieled damper or metering pumps3-9334Corrosion measurement3-9334Corrosion measurementCorrosion measurementSpecial functionsFor two different metals, for instance stainless steel, copper, mild steel, administly metal+++Special functionsFor two different metals, for instance stainless steel, copper, mild steel, administly metal+++	Metering of chemicals (inhibitors, dispersants)	Freely configurable	Up to 4	Up to 2	Up to 2
Alternatively, as a percentage based on a time base of 5 minutes+++Controlled via fluorescence sensor+++-Control of metering pumps and bleed dampersPulse frequency outputs for metering chemicals4-124Changeover contact output relay, with power supply, for controlling a bleed damper or metering pumps3-9221Changeover contact output relay, potential-free for controlling metering pumps3-9334Corrosion measurementCorrosion measurement++Special functions+++Fieldbus (Modbus)+++PROFIBUS DP, BAChet via external gateways on request++++-LAN connector++++W-Fi++++Wi-Fi++++Carph visualisation of metering and bleeding on the web server++++E-mail reporting/alerts++++-Charpeoret could via fullering and bleeding on the web server++++Data logger++++-Data logger+++++++Data logger++++++Data logger <t< td=""><td>Contact water meter-controlled</td><td>+</td><td>+</td><td>+</td><td>+</td></t<>	Contact water meter-controlled	+	+	+	+
Controlled via fluorescence sensor+++-Control of metering pumps and bleed dampersPulse frequency outputs for metering chemicals4-124Changeover contact output relay, with power supply, for controlling an bleed damper or metering pumps3-9221Changeover contact output relay, potential-free for controlling metering pumps3-9334Corrosion measurementCorrosion fullerent metals, for instance stainless steel, copper, mild steel, adminativ metal+++Analogue outputs 0420 mAFreely configurableUp to 4Up to 222Special functionsFieldbus (Modbus)+, RTU+, RTU+, RTU and TCPPROFIBUS DP, BACnet via external gateways on request+++LAN connector+, web server+, web server+, web server++-Wi-FiWi-Fi-+, web server+, web server+, web server++E-mail reporting/alerts+++E-mail reporting/alerts++++E-mail reporting/alerts++++E-mail reporting/alerts++++- <t< td=""><td>Alternatively, dependent on the bleed valve opening time</td><td>+</td><td>+</td><td>+</td><td>+</td></t<>	Alternatively, dependent on the bleed valve opening time	+	+	+	+
Control of metering pumps and bleed dampersImage of the second secon	Alternatively, as a percentage based on a time base of 5 minutes	+	+	+	-
Pulse frequency outputs for metering chemicals4-124-Changeover contact output relay, with power supply, for controlling a bleed damper or metering pumps3-9221Changeover contact output relay, potential-free for controlling metering pumps3-9334Corrosion measurement3-9334Corrosion measurement++For two different metals, for instance stainless steel, copper, mild steel, admiralty metal+++-Analogue outputs 0/420 mAFreely configurableUp to 4Up to 22Special functions++Fieldbus (Modbus)+++POFIBUS DP, BACnet via external gateways on request+++LAN connector+, web server+, web server+, web server+, web server++LAN connector+++Wi-Fi-+, web server+, web server+, web server++-E-mail reporting/alerts+++E-mail reporting/alerts++++E-mail reporting/alerts++++E-mail reporting/alerts++++E-mail reporting/alerts+++++-Data logger+++ <td>Controlled via fluorescence sensor</td> <td>+</td> <td>+</td> <td>+</td> <td>-</td>	Controlled via fluorescence sensor	+	+	+	-
Changeover contact output relay, with power supply, for controlling a bleed damper or metering pumps3-92221Changeover contact output relay, potential-free for controlling metering pumps3-9334Corrosion measurement For two different metals, for instance stainless steel, copper, mild steel, admiralty metal++Analogue outputs 0/420 mAFreely configurableUp to 4Up to 222Special functionsFieldbus (Modbus)+, RTU+, RTU+, RTU+, RTU and TCPPROFIBUS DP, BACnet via external gateways on request++LAN connector+, web server+, web server++Wi-Fi+, web server+, web server+, web server+E-mail reporting/alerts+++-Graph visualisation of metering and bleeding on the web server++++Data logger++++Power supply-+++Data logger++++Power supply-+++Power supply-+++Data logger++++Power supply-+++Power supply-+++Bate logger++++Power supply-+++Power supply-+++ <td< td=""><td>Control of metering pumps and bleed dampers</td><td></td><td></td><td></td><td></td></td<>	Control of metering pumps and bleed dampers				
bleed damper or metering pumps $1$ that is a set of the set of th	Pulse frequency outputs for metering chemicals	4-12	4	-	-
pumpsA definition $3 - 3$ ACorrosion measurementFor wo different metals, for instance stainless steel, copper, mild steel, admirally metal $+$ $+$ $+$ $ -$ Analogue outputs 0/420 mAFreely configurableUp to 4Up to 22Special functionsFieldbus (Modbus) $+$ , RTU $+$ , RTU $+$ , RTU and TOPPROFIBUS DP, BACnet via external gateways on request $+$ $+$ $+$ $-$ Subsequent function upgrade via plug-in modules $+$ , web server $+$ , web server $+$ , web server $+$ , web server $+$ , web serverWi-Fi $+$ , web server $+$ , web server $+$ , web server $+$ , web server $+$ $+$ Carph visualisation of metering and bleeding on the web server $+$ $+$ $+$ $+$ Power supplyToo 230 VAC $+$ $+$ $+$ Hethod of installation/degree of protection	Changeover contact output relay, with power supply, for controlling a bleed damper or metering pumps	3-9	2	2	1
For word ifferent metals, for instance stainless steel, copper, mild steel, adminalty metal   +   +   +   -   -     Analogue outputs 0/420 mA   Freely configurable   Up to 4   Up to 2   2     Special functions   +   +, RTU   +, RTU   +, RTU and TCP     Fieldbus (Modbus)   +, RTU   +, RTU   +, RTU and TCP     PROFIBUS DP, BACnet via external gateways on request   +   +   +   -     Subsequent function upgrade via plug-in modules   +   +   +   -   -     LAN connector   +, web server   +, web server   +, web server   +, web server   +   +   +     Wi-Fi   +, web server   +, web server   +, web server   +, web server   +   +   -   -     E-mail reporting/alerts   +   +   +   -   -   -   -   -   -     Graph visualisation of metering and bleeding on the web server   +   +   +   +   +   +   +   +   +   -   -   -   -   -   -   -   -   -   -   -	Changeover contact output relay, potential-free for controlling metering pumps	3-9	3	3	4
admirally metal++Analogue outputs 0/420 mAFreely configurableUp to 4Up to 22Special functionsFieldbus (Modbus)+, RTU+, RTU+, RTU and TCPPROFIBUS DP, BACnet via external gateways on request++-Subsequent function upgrade via plug-in modules+++-LAN connector+, web server+, web server+, web server+Wi-Fi+, web server+, web server+, web server+, webWi-Fi+, web server+, web server+, web server+, webE-mail reporting/alerts+++-Graph visualisation of metering and bleeding on the web server++++Power supply+++++100-230 V AC+++++Method of installation/degree of protection-+++	Corrosion measurement				
Special functions   +, RTU   +, RTU   +, RTU and TCP     Fieldbus (Modbus)   +, RTU and TCP   +, RTU and TCP     PROFIBUS DP, BACnet via external gateways on request   +   +   -   -     Subsequent function upgrade via plug-in modules   +   +   +   -   -     LAN connector   +, web server   +, web server   +, web server   +, web server   +   +     Wi-Fi   +, web server   +, web server   +, web server   +, web server   +   +     Be-mail reporting/alerts   +   +   +   -   -   -   -     Graph visualisation of metering and bleeding on the web server   +   +   +   +   -	For two different metals, for instance stainless steel, copper, mild steel, admiralty metal	+	+	-	-
Fieldbus (Modbus)   +, RTU   +, RTU   +, RTU and TCP     PROFIBUS DP, BACnet via external gateways on request   +   +   -   -     Subsequent function upgrade via plug-in modules   +   +   +   -     LAN connector   +, web server   +, web server   +, web server   +, web server   +     Wi-Fi   +, web server   +, web server   +, web server   +, web   +   +     E-mail reporting/alerts   +   +   +   -   -   +     Graph visualisation of metering and bleeding on the web server   +   +   +   +   -     100-230 V AC   +   +   +   +   +   +   +     Wethod of installation/degree of protection   -   +   +   +   +	Analogue outputs 0/420 mA	Freely configurable	Up to 4	Up to 2	2
PROFIBUS DP, BACnet via external gateways on request++Subsequent function upgrade via plug-in modules++++-LAN connector+, web server+, web server+	Special functions				
Subsequent function upgrade via plug-in modules   +   +   +   +   +   -     LAN connector   +, web server   +, web server   +, web server   +, web server   + </td <td>Fieldbus (Modbus)</td> <td>+, RTU</td> <td>+, RTU</td> <td></td> <td>+, RTU and TCP</td>	Fieldbus (Modbus)	+, RTU	+, RTU		+, RTU and TCP
LAN connector+, web server+, web	PROFIBUS DP, BACnet via external gateways on request	+	+	-	-
Wi-Fi   +, web server	Subsequent function upgrade via plug-in modules	+	+	+	-
Wi-Fi+, web server+, web server+, web server+E-mail reporting/alerts+++-Graph visualisation of metering and bleeding on the web server+++-Data logger+++++Power supply+++++100-230 V AC+++++Method of installation/degree of protection	LAN connector	+, web server	+, web server	+, web server	+
E-mail reporting/alerts++-Graph visualisation of metering and bleeding on the web server+++-Data logger+++++Power supply+++++100-230 V AC+++++Method of installation/degree of protection	Wi-Fi	+, web server	+, web server		+
Graph visualisation of metering and bleeding on the web server+++Data logger++++Power supply100-230 V AC++++Method of installation/degree of protection	E-mail reporting/alerts	+	+		-
Power supply 100-230 V AC + + + + + Method of installation/degree of protection	Graph visualisation of metering and bleeding on the web server			+	-
100-230 V AC + + +   Method of installation/degree of protection + +	Data logger	+	+	+	+
Method of installation/degree of protection	Power supply				
	100-230 V AC	+	+	+	+
Wall mounting     IP 66. IP67     IP65     IP65     IP65	Method of installation/degree of protection				
	Wall mounting	IP 66. IP67	IP65	IP65	IP65

Controllers for evaporation cooling systems ensure that these systems are run as efficiently as possible. They contribute firstly to reducing cooling water consumption and secondly to improving the entire system's protection from corrosion, deposits and biological growth. The controllers are available in various performance classes.



#### Controller AEGIS X

The new controller AEGIS X is an extremely flexible tool for extra large cooling systems. With up to two satellite units, AEGIS X monitors and controls several cooling towers at the same time. Thanks to the large number of communication options, the cooling tower can be remotely controlled with ease. An individually adaptable web server makes simple management, tracking and data visualisation possible.



#### Controller SlimFLEX 5a

The cooling tower controller SlimFLEX 5 continuously measures and regulates conductivity and controls the metering of biocides in a time-dependent manner. This keeps pipework and heat exchangers clean and prevents legionella outbreaks.



#### Controller AEGIS II

Especially for treating cooling water: controller AEGIS II continuously measures and controls the conductivity of cooling water from up to two evaporator cooling water circuits. The selective online measurement and control of biocides, pH and determination of the tendency of various metals to corrode enable adaptation to virtually all customer requirements. The controller is configured and visualised using Wi-Fi via a smartphone or laptop.



#### Controller AEGIS S

The cooling tower controller AEGIS S is the basic model yet has high-end features: coloured 5" touch display, web server visualisation via LAN and Wi-Fi, PC configuration software, Modbus RTU interface, summer/winter switchover of biocide metering. In addition to conductivity, other parameters, such as pH, ORP or oxidising biocides can be measured and controlled online. ProMinent's DULCOMARIN 3 offers a new level of user convenience, precision and cost-effectiveness in the control and regulation of the entire swimming pool.



#### **Controller DULCOMARIN 3**

The measuring and control system DULCOMARIN 3 is your digital link to the technology of the future. Thanks to numerous interfaces (LAN/Ethernet, Wi-Fi, USB, connection to a PLC or building management system as standard), it can be can be seamlessly integrated into networks.
www.prominent.com

## Measuring and control systems for cooling water, drinking water, F&B and waste water

#### Monitoring and treatment of cooling water with DULCODOS Cooling Water – the compact measuring and control system specially designed for the treatment of cooling water in evaporation cooling systems and wet separators.



Measuring and control system DULCODOS Cooling Water

Monitoring and treatment of cooling water with DULCODOS Cooling Water – the compact measuring and control system specially designed for the treatment of cooling water in evaporation cooling systems and wet separators. Fully assembled online measuring units and online control units are suited to measured variables for drinking water, food and beverage and waste water applications. They can be configured with a simple, application-based ordering system.



Measuring and control system DULCOTROL Drinking Water / F&B

Monitoring and treatment of drinking water or water of a similar quality to drinking water with DULCOTROL – the compact measuring and control system specially designed for the treatment of drinking water and applications in the food and beverage industry.



Measuring and control system DULCOTROL Waste Water

Monitoring and treatment of waste water with the panel-mounted online measuring and control system. All wetted components are designed for water polluted by chemicals and containing solids.

# Metering systems for swimming pool water treatment

The metering systems DULCODOS are the result of years of application-based development work at ProMinent. After all, you don't have to reinvent the wheel every time. With ProMinent you can reduce your costs by choosing carefully designed complete solutions.



#### Metering system DULCODOS Pool Basic

The measuring, control and metering system DULCODOS Pool Basic is a complete solution for private swimming pools, in which the chlorine content is controlled using the low-maintenance redox potential measurement. It comes with Modbus RTU for connecting to SmartHome systems as standard and with the option of a Wi-Fi stick for configuration and operation via a smartphone app.

 For swimming pools with a circulation capacity of up to 200 m<sup>3</sup>/h



#### Metering system DULCODOS Pool Comfort

The measuring, control and metering system DULCODOS Pool Comfort is the convenient solution for pH control and disinfection of swimming pools with liquid chlorine products. Remote control via a LAN interface or a connection to SmartHome systems via Modbus RTU are available as options.

 $\blacksquare$  For swimming pools with a circulation capacity of up to 225  $\mbox{m}^3/\mbox{h}$ 



#### Metering system DULCODOS Pool Professional

The measuring, control and metering system for the control and monitoring of all hygiene auxiliary parameters in public pools. DULCODOS Pool Professional ensures crystal-clear water quality and cuts operating costs thanks to Eco!Mode. Flexible communication options via OPC UA, BACnet, VNC, web interface and the options of KNX and Profinet.

 $\blacksquare$  For swimming pools with a circulation capacity of up to 350  $\mbox{m}^3/\mbox{h}$ 



#### Metering system DULCODOS Pool Soft

The measuring, control and metering system for disinfecting environmentally-operated private pools without the use of chlorine. Safe water disinfection with active oxygen as a turnkey complete solution. Remote control via a LAN interface or a connection to SmartHome systems via Modbus RTU are available as options.

For swimming pools with volumes up to 100 m<sup>3</sup>



ProMinent specialises in reliable solutions for water treatment and disinfection. Our modern metering technology removes bacteria, viruses and harmful substances in an effective and environmentally-friendly way. The result is hygienically clean water involving little effort and simple handling.

#### The right solution for every application

Our water treatment solutions are as individual as the industries we serve: the chemical industry, industrial and municipal water treatment, food and beverage industry, swimming pools, oil and gas as well as the process industry.

ProMinent experts put together the system that best supports your application. Our product offering extends from metering pumps for all capacity ranges and measuring and control technology to membrane filtration systems and established disinfection processes as well as digital fluid management. We deliver safe and high-performance complete solutions. And of course we also offer worldwide technical support.



### UV systems

UV radiation is a safe, chemical-free and reliable method of disinfection in modern water treatment. DULCODES UV systems from ProMinent utilise the safety and reliability of UV disinfection in a wide range of applications. Scientific research and countless systems successfully in operation prove that UV is ideally suited to water disinfection.





#### UV system DULCODES LP F&B

UV system with hygienic design of the radiation chamber. For reliable disinfection and constant quality in your production process.

Flow of up to 168 m<sup>3</sup>/h



#### UV systems DULCODES LP-PE (Plastic)

Disinfect saline seawater or thermal water without corrosion problems with the UV system DULCODES LP-PE Plastic. The UV system consists of a reactor and a UV sensor made of highly UV-resistant plastic.

Flow of up to 505 m<sup>3</sup>/h



#### UV system DULCODES MP

DULCODES MP for the efficient decomposition of combined chlorine in swimming pools. The typical odour associated with swimming pools is eliminated and the eyes, nose and skin are no longer irritated. Apart from improving the water quality, the low investment costs and high fresh water and energy consumption savings result in short payback times.

Flow of up to 853 m<sup>3</sup>/h



#### UV system DULCODES A

The UV system works cleanly and with efficient use of energy, based on continuously variable medium pressure lamps and can therefore automatically compensate for variations in the water quality or level of contamination.

Flow of up to 809 m<sup>3</sup>/h





#### Performance overview of UV systems

This overview shows the performance and typical applications of ProMinent UV standard systems. Need more details? Don't hesitate to contact us. We're here to help.

### Ozone systems

Ozone systems are normally used for the treatment of drinking water, swimming pool water, water in the food and beverage industry, aquarium and pool water in zoos as well as cooling water and process water.



#### Ozone system OZONFILT OZVb

OZONFILT OZVb is powerful and compact and is ideal for efficient ozone generation from compressed air in the capacity range of up to 70 g/h. The turnkey ozone system, including mixing unit, delivers everything you need for safe and smooth operation.

Ozone output: 10 – 70 g ozone/h



#### Ozone system OZONFILT Compact OMVb

OZONFILT Compact OMVb is a complete, ready-to-use system solution for the generation and metering of ozone. The components are perfectly coordinated to each other.

Ozone output: 20 – 70 g ozone/h



#### Ozone system OZONFILT OZMa

OZONFILT OZMa is synonymous with maximum operational safety and minimal operating costs. The ozone generator is maintenance-free and generates up to 420 g/h of ozone from compressed air.

Ozone output: 70 – 420 g ozone/h



#### Ozone system DULCOZON OZLa

DULCOZON OZLa is a high-output ozone generator with a very compact design and low life cycle costs. It combines a high ozone concentration with unbeatable efficiency.

Ozone output: 380 - 6080 g ozone/h

### Performance overview of ozone systems

The feed gas and the desired ozone concentration are key here. In this performance overview you can discover which ozone system is best suited to your purposes.





### Chlorine dioxide systems

Chlorine dioxide is an exceptionally reactive gas, which is not stored due to its instability, but rather should only be manufactured in special systems to meet requirements at its place of use. It disinfects regardless of pH and has a very good sustained-release effect. Chlorine dioxide can even be used to treat entire water systems against legionella because it reliably breaks down biofilms in pipework and tanks and remains active in the pipes for many hours and even up to several days.



#### Chlorine dioxide system Bello Zon CDLb

Chlorine dioxide system for production of a chlorine-free chlorine dioxide solution, especially suitable for multiple points of injection. Bello Zon CDLb produces  $\text{ClO}_2$  discontinuously using the acid/chlorite process with diluted chemicals.

 0 – 120 g/h preparation capacity with storage of up to 60 g of chlorine dioxide for peak metering. Max. flow at 0.2 ppm CIO<sub>2</sub> metering is 600 m<sup>3</sup>/h



#### Chlorine dioxide system Bello Zon CDLb H<sub>2</sub>SO<sub>4</sub>

Bello Zon CDLb  $H_2SO_4$  especially for applications with critical levels of corrosion for the production of low-chloride chlorine dioxide solution. With this chlorine dioxide system,  $CIO_2$  is produced discontinuously following the acid/chlorite process.

8 – 89 g/h chlorine dioxide generation



Chlorine dioxide system Bello Zon CDLb with multiple points of injection

Flexible solution for the production and metering of  $\text{CIO}_2$  adapted to your tasks, requirements and price expectations. Made-to-measure systems constructed from modules designed to work perfectly together.

• 0 – 120 g/h preparation capacity with storage of up to 60 g of chlorine dioxide for peak metering. Max. flow at 0.2 ppm  $\text{ClO}_2$  metering is 600 m<sup>3</sup>/h, up to 6 points of injection can be configured as standard.



#### Chlorine dioxide system Bello Zon CDEb

Chlorine dioxide system which continuously produces CIO<sub>2</sub> using the acid/chlorite process with diluted chemicals. Extremely simple operation, clear construction, analogue control, manual control or control via contacts.

 5 – 200 g/h chlorine dioxide. Max. flow at 0.2 ppm ClO<sub>2</sub> metering is 1,000 m<sup>3</sup>/h



#### Chlorine dioxide system Bello Zon CDVd

Chlorine dioxide system for the metering of chlorine dioxide with diluted starting chemicals. The certified yield guarantees efficient chlorine dioxide production. The proven threestage safety concept protects people and the environment.

■ 2.5 – 2000 g/h chlorine dioxide. Maximum volume of water that can be treated with metering of 0.2 ppm  $CIO_2$ , depending on the size of the system: 50 – 10,000 m<sup>3</sup>/h



#### Chlorine dioxide system Bello Zon CDKd

Chlorine dioxide system for the metering of chlorine dioxide with concentrated starting chemicals. The certified yield guarantees efficient chlorine dioxide production. Bello Zon CDKd can be easily and safely integrated into any water treatment process.

■ 7.5 – 12,000 g/h chlorine dioxide. Maximum volume of water that can be treated with metering of 0.2 ppm  $ClO_2$ , depending on the size of the system: 60,000 m<sup>3</sup>/h



### Electrolysis systems

What a great idea: no chemicals to be transported and no need to store and handle hazardous substances. Instead: sophisticated systems use harmless sodium chloride - ordinary salt - to produce chlorine, hydrogen and sodium hydroxide solution.



Output of 60 – 2500 g/h



Electrolysis system CHLORINSITU III

Need 100 - 10,000 g/h of sodium

hypochlorite that is high-purity, low-chloride and low-chlorate?

The electrolysis system CHLORINSITU III is the solution for you. Can be used for drinking water, waste water, process water, swimming pool water and in cooling towers.

Output of 100 – 10,000 g/h



#### Electrolysis system CHLORINSITU III Compact

Generation of sodium hypochlorite in smaller amounts for smaller swimming pools.

Output of 25 - 50 g/h



#### Electrolysis system CHLORINSITU IV Compact

Generate ultra-pure chlorine gas using the vacuum process with electrolysis system CHLORINSITU IV Compact. Cost-effective, robust and compact.

Output of 25 – 50 g/h



#### Electrolysis system CHLORINSITU V

Electrolysis systems of type CHLORINSITU V generate ultra-pure chlorine gas directly on site and only need salt, water and electricity to do so. They are especially well suited to disinfecting drinking water, waste water, process water and water in swimming pools and cooling towers.

Output of 100 – 3500 g/h



#### Electrolysis system CHLORINSITU V Plus

CHLORINSITU V Plus generates ultra-pure chlorine gas on site from salt, water and electricity. It is particularly well suited to the disinfection of drinking water, waste water, process water and water in swimming pools and cooling towers. Surplus chlorine gas is bound to the sodium hydroxide solution produced and stored as sodium hypochlorite. Peaks in demand are covered by the additional metering of sodium hypochlorite from the temporary storage.

Output of 100 – 3500 g/h



#### Electrolysis system DULCOLYSE

Efficient production of DULCOLYT 400 with an exceptionally low chloride and chlorate content. Maximum protection against corrosion and very good cost efficiency due to low chloride. Ideal for particularly sensitive applications in the food and beverage industry.

 Output of 100 – 800 g/h; with minimal concentration of by-products



## Performance overview of chlorine electrolysis systems

We offer a range of solutions for drinking water, process water and swimming pool water. You can find various application combinations in the table below. If you have a specific problem, don't hesitate to ask our specialists. Together we will find a solution.



### Metering systems for polymers

The elimination of solids from liquids requires the use of liquid or powder polymers. This is achieved using polymer preparation and metering systems. The experts in waste water treatment at ProMinent understand how to provide the efficient technology to implement this specialist application. Our metering systems were developed for the most stringent requirements, and are also especially easy to assemble and operate.





#### Metering system ULTROMAT ULDa (double-deck)

The metering system ULTROMAT ULDa from ProMinent is an automatic polyelectrolyte preparation system. It is useful wherever synthetic polymers need to be automatically prepared as polymer solutions to act as flocculation aids.

Extraction rate up to 2000 l/h



#### Metering system DULCODOS ULIa (inline system liquid)

The polymer preparation system DULCODOS ULIa is an inline system and processes liquid polymers to produce a fully activated solution. It is ideally equipped for your application with an integrated mixing and maturing chamber and novel peristaltic metering pump.

Extraction rate: 100 - 400 l/h



#### Metering system ULTROMAT MT for batches

The manual polymer preparation system ULTROMAT MT is suitable for processing liquid and powdered polymers in small quantities, and is very robust and cost-effective.

Capacity range: 120 - 3800 l/h

#### Tanks, metering and emptying station

DULCODOS SAFE-IBC is a special metering and emptying station for Intermediate Bulk Containers (IBC) with almost complete residual drainage.



#### Metering and emptying station DULCODOS SAFE-IBC

DULCODOS SAFE-IBC offers secure installation of an IBC on a special roll-under collection pan construction. Any drops are reliably collected and cannot escape at the installation site.

- Storage and drainage of IBCs up to 1000 I
- Metering chemicals up to 1000 l/h



#### Metering system PolyRex

The metering system PolyRex is a double-decker batching station for the processing of liquid and powdered polymers. It consists of the feed and mixer unit and the two stainless steel double-decker tanks.

Ideal use is made of the polymers deployed.

Capacity range: up to 8200 l/h



#### Storage tanks

Our plastic storage tanks guarantee compliance with statutory specifications taking into account country-specific approvals, which regulate the production and operation of systems for storage and metering of environmentally-hazardous substances.

Useful capacity 500 I-50,000 I, indoor and outdoor installation

#### Metering systems for solids

ProMinent supplies everything you need for metering and treating solids in your production process. We even have cost-effective solutions for problematic applications, for example substances with noticeable weight fluctuations or problems with bridging.



This emptying unit is used to accommodate and empty Big Bags weighing up to 1000 kg. The Big Bags are suspended in the frame with the aid of a lifting cross bar. The 30-litre powder storage tank is used to transfer the powder into a feed unit.

Emptying of Big Bags up to 1000 kg



Capacity range 0.4 – 215 m<sup>3</sup>/h

### Membrane filtration systems

ProMinent is an expert in membrane filtration and supplies a wide range of high-quality plant engineering. Combined with the extensive ProMinent product range, made-to-measure solutions can be developed. ProMinent membrane technology covers ultrafiltration, nanofiltration and reverse osmosis, including pre- and post-treatment precisely matched to the membrane system.



Ultrafiltration system Dulcoclean UF uses membrane technology to reliably and safely remove turbidity, particles and microbiological contamination.

8 – 75 m<sup>3</sup>/h filtrate output



#### Nanofiltration system Dulcosmose NF

As a nanofiltration system, the Dulcosmose NF, a compact and value-for-money unit, can handle partial desalination in industrial applications. Maximum permeate output at low operating pressures ensures low investment and operating costs thanks to the latest "ultra low-pressure" diaphragm.

Permeate outputs of 1 – 50 m<sup>3</sup>/h, higher outputs possible on request



#### Reverse osmosis system Dulcosmose TW

Reverse osmosis system Dulcosmose TW is the all-purpose model for modern drinking water desalination. Maximum permeate output at low operating pressures ensures low investment and operating costs.

Permeate output of 0.1 – 50 m<sup>3</sup>/h



Reverse osmosis system Dulcosmose BW product range

Reverse osmosis system Dulcosmose BW is the standard model for the modern desalination of brackish water. Equipped with the latest generation of "high rejection low-pressure" diaphragms, this system achieves maximum permeate output with moderate operating pressures, thereby lowering investment and operating costs.

Permeate output of 2000 – 50,000 l/h



### Reverse osmosis system Dulcosmose SW product range

Reverse osmosis system Dulcosmose SW is the standard model for the modern desalination of seawater. Equipped with the latest generation of "high rejection low-pressure" diaphragms, this system achieves maximum permeate output with moderate operating pressures, thereby lowering investment and operating costs.

Permeate output of 780 – 29,000 l/h



ProMinent provides an expert full-service for all products, solutions and systems. Our experts will help you with everything from commissioning, maintenance and repairs to technical product and process advice.

Our experts work tirelessly to improve our services in order to provide rapid and targeted assistance. No matter whether you want assistance on-site at your plant, by phone, e-mail or remotely via the new ProMinent Smart-Support – we will quickly and expertly help you find the right solution.

And all this according to the principle of customer services - unlimited. Ready for you - any time. Anywhere.





### CUSTOMER SERVICE – UNLIMITED





### Start up















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